

Date: Thursday, 16/10/2008 3:49:47 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42692	
Estimate Number : 13228	
P.O. Number :	
This Issue : 16/10/2008 S.O. No. :	Part Number : D2127251191
Prsht Rev. : NC	Drawing Number : D212-725-1
First Issue : 11	Project Number : N/A
Previous Run : 42690	Drawing Revision :
Type : PURCHASED PARTS	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>TUD 08-10-16</u>	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-191 with Dart IPP D212-725-1-191"
Send a copy of this IPP

[Signature]

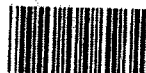
OCT 29 2008

2.0 D2127251191 Shim



Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
SHIM

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch
1 D212-725-1-191 SHIM 5645211
Attach serviceable tags

[Signature]

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-191 REV. 1

Material Certification / Proof of Traceability / Certificate of Conformity required

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User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42692

Part Number: D2127251191

Job Number:



Seq. #:

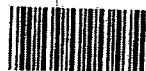
Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QCS

INSPECT WORK TO CURRENT STEP



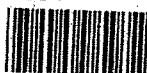
Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/04

Job Completion



WDS 11.04

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.56

Discrepancy:

Fabricate D212-725-1-191, Shim for Dart Aerospace.

Resolution:

D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60.
Material 2024 T3 .063 Batch No. 2511

1.56 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.57

Discrepancy:

Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:

D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65. Material 2024 T3 .025 Batch No. 0355.

1.57 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.58

Discrepancy:

Fabricate D212-725-1-197, Cowl Bracket for Dart Aerospace.

Resolution:

D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 2024 T3 .063 Batch No. 2511

1.58 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.59

Discrepancy:

Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:

D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1 Dwg Pg. 72. Material used 2024 T3 .032 Batch No. 0617.

1.59 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.60

Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1 Dwg Pg. 75. Material AMS 321 .020 Batch No. 2828.

1.60 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

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This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42690	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08-10-16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-191 with Dart IPP D212-725-1-191"

Send a copy of this IPP

0208/10/20 D

2.0	D2127251191	Shim
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHIM

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-191 SHIM _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-191 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 3:49:47 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42692

Part Number: D2127251191

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion:



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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First Issue : / /	Project Number : N/A
Previous Run : 42690	Drawing Revision :
	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>JUD 08-10-16</u>	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-191 with Dart IPP D212-725-1-191"
Send a copy of this IPP

[Signature]

OCT 29 2008

2.0	D2127251191	Shim
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SHIM

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-191	SHIM	<u>W/6 45211</u>

Attach serviceable tags

[Signature]

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-191 REV. 1

Material Certification / Proof of Traceability / Certificate of Conformity required

Date:
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Drawing Name: 212 DETAIL PARTS

Job Number: 42692

Part Number: D2127251191

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

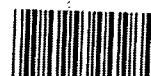
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



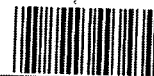
Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.56**Discrepancy:Fabricate ~~D212-725-1-191~~ Shim for Dart Aerospace.Resolution:D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60.
Material 2024 T3 .063 Batch No. 2511**1.56** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/28/2008**Squawk: 1.57**Discrepancy:

Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:

D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65. Material 2024 T3 .025 Batch No. 0355.

1.57 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/28/2008**Squawk: 1.58**Discrepancy:

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